

Work Order ID 109968

Tuesday, December 10, 2013 10:36:35 AM

109968

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Item ID: D3693-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rod End Bearing
 Start Date: 12/10/2013 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 12/16/2013 Req'd Qty: 6.00 ***6*** Customer:
 Reference: rework

Approvals: Process Plan: MF Date: 12-10 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3693	C

190 0.00
100
 QC
 Quality Control
 Memo
 PULL FROM STOCK D3693-3 X 10 B93765 - found 10
 PARTS WERE NOT PROPERLY REWORKED ON WORK ORDER
 10 S/AO 13/12/16

200 0.00
200
 Mill Conv
 Conventional Milling Machine
 Memo
 REWORK
 10 S/AO 13/12/16

210 0.00
210
 QC
 Quality Control
 Memo
 QC5- Inspect part completeness to step on W/O
 DAS
 27
 9-88
 13/12/16
 10

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
220	Identify as per dwg & Stock Location: <i>GA</i>	0.00							
220									
Packaging	Memo	0.00							
Packaging									
230	QC21 - Final Inspection - Work Order Release	0.00							
230									
QC	Memo	0.00							
Quality Control									

10 *SAO-13/12/16*

13/12/18 *JA*

PL 13-12-18

Picklist Print

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Work Order ID: 109968

Parent Item: D3693-3

Start Date: 12/10/2013

Required Date: 12/16/2013

Parent Item Name: Rod End Bearing

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 08-01-17 JLM Verified By:EC
IPP Rev:B As per Rev B 09-01-20 JLM Verified By:DD IPP REV:C 13.01.24 PER
ECN12-693 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3693-3 Rod End Bearing		Manufactured	No				Each	1.0000					

Location

Loc Qty

Loc Code

GA

1

101600

1

10 X 93765.
MF
13-R-10

SAD⁶ 13/12/16

List Lots

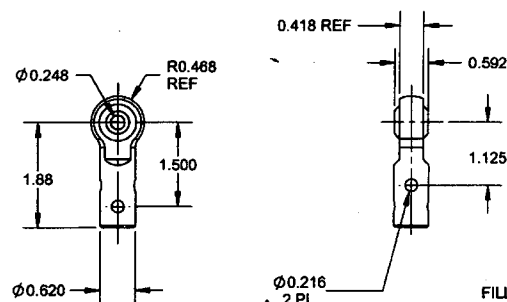
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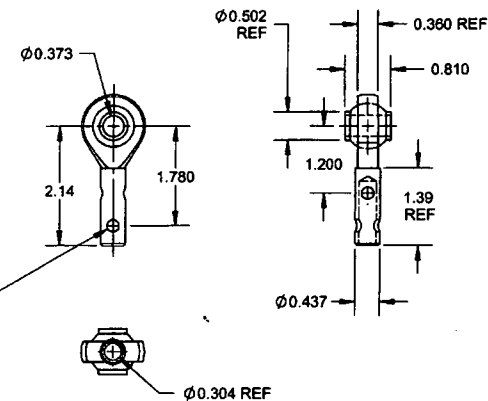
Criteria : Item ID: d3693-3 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D3693-3 Rod End Bearing	Main Warehouse GA	101600	6/17/2013	1.0000	QC21		
	Main Warehouse GA	93765	6/13/2013	6.0000	QC21		
Total:				7.0000			

SPECIFICATION CONTROL DRAWING



△ Ø0.216
2 PL
PRIOR TO DRILL
FILL ROD END WITH HYSOL
EA934NA OR MAGNOBOND 6398
ADHESIVE.
CURE AS PER MANUFACTURER'S
INSTRUCTION



**D3693-1
ROD END BEARING**

**D3693-3
ROD END BEARING**

RELEASED
2013-01-22

DART P/N	DESCRIPTION	BELL P/N	WEIGHT (lb)	FINISH	IDENTIFY
D3693-1	ROD END BEARING	047-140-252-005	0.19	NONE	NONE
D3693-3	ROD END BEARING	205-060-101-001	0.14	NONE	NONE

C	Ø0.216 PILOT HOLES WERE Ø0.189, (ZN B6-1, C4-1) REF NCR12-2074	DB	12.12.05
B	REMOVED SHADED VIEW (ZN 08-1, D1-1); 0.592 WAS 0.591 (ZN CS-1); REFORMATTED SHEET; TRANSFORMED GENERAL NOTES TO TABLE FORMAT	RF	08.12.15
A	NEW ISSUE	RF	08.03.12
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	MB	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3693	SHEET 1 OF 1
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	ROD END BEARING	NTS
DATE	12.12.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	